

BASIC WEIGHT SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS 100 MENTHOL 6S FTB- MENTHOLATED FOIL  
BRAND CODE-1573 (STD)(MF)

EFFECTIVE DATE: 11/09/87  
STANDARD PRODUCTION  
MENTHOLATED FOIL

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.1660	CGMS/CC

MOISTURE

PACK MOISTURE : 13.25 % W/W AFTER 14 DAYS 13.40%

TARGET WEIGHTS

FILLER WEIGHT	:	.8042798	GRAMS
CALCULATED WEIGHT	:	1.7731	LBS. /1000
PAPER AND PASTE	:	.0476703	GRAMS
ROD WEIGHT	:	.8519501	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.8990963	GRAMS

REASON FOR CHANGE : INITIAL ISSUE, NEW BRAND START-UP AT LOUISVILLE.

PREPARED BY : S.M. HAYWOOD  
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APPROVED BY:

*J. Scrutton*

ORIGINAL SPECIFICATION

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